















MR-J5 SERIES SERVO AMPLIFIERS





- Scalable synchronous axes Meet any axis requirements, from single axis to a 256 multi-axis system, for various industry applications. All motion modules are programmed in one software environment.
- Multi-axis within one servo unit With up to three axes in one servo unit, this helps to reduce energy consumption and maximizes cabinet space with less wiring.



- 1 Gbps CC-Link IE TSN based motion CC-Link IE TSN is an Ethernet based open communication network. This 1 Gbps network enables time synchronization across all connected devices and includes servo amplifiers, motion modules, I/Os, PLC etc. CC-Link IE TSN facilitates IoT infrastructure across the manufacturing enterprise.
- Multi network connectivity MR-J5 is compatible with EtherCAT®, allowing for a communication cycle of 125µs and pulse train connection at pulse frequency of 4 million pulses/s.

The MELSERVO-J5 Series offers cutting edge technology, industry leading performance, and advanced servo features allowing users in a variety of industries to unlock unused potential. Connect to iQ-R CC-Link IE TSN motion modules to configure a high-speed and high-precision system, enabling the user breakthrough innovation with predictive maintenance, rapid machine tuning, short settling time, high encoder resolution etc.



- Instant start-up tuning The servo amplifier sets the speed loop gain and suppresses machine resonance in approximately 0.3 seconds through the servo, on command. The machine is able to run instantly and smoothly once the servo is enabled. The One-Touch Tuning function provides more optimum performance with further gain adjustment to reduce settling time. No tuning experience is required since gain values are automatically generated. This results in a completely trouble-free experience at your machine's startup, and cuts machine setup time and effort.
- Advanced Vibration Suppression Control II™ This patented function of the Mitsubishi Electric servo system effectively suppress vibration on both the load and the machine base at frequencies as low as 100Hz. This function enhances high-response motion and improves productivity in a multi-inertia mechanism.



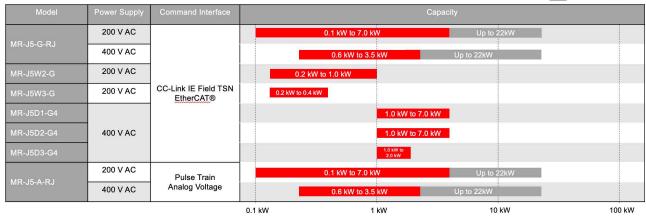
Maintainability

For prompt detection and diagnosis of failures

- Servo-based predictive maintenance The MR-J5 servo provides predictive maintenance powered by AI technology. The servo amplifier detects mechanical component deterioration through friction and vibration values changes, and generates a failure warning as a reminder before any severe downtime happens. This helps to improve machine uptime, reduce unexpected failures, and minimize spare parts inventory.
- Safety Sub-Functions MR-J5 servo amplifiers work with RD78 motion modules and our iQ-R safety CPU and support safety communication via CC-Link IE TSN. This allows servo motors to support a wide variety of safety sub-functions at a higher safety level, decreasing downtime and improving overall machine safety.

MR-J5 Series Servo Amplifier Product Overview





Notes: 200 VAC servo amplifiers are compatible with DC power supply input as standard
The indicated servo amplifiers are compatible only with a two-wire type serial encoder. For four-wire type serial encoders and pulse train interface (A/B/Z-phase differential output type) encoders, use MR-J5-G-RJ/MR-J5-A-RJ servo amplifiers.
EtherCAT® is supported by MR-J5-G-N1/MR-J5W3-G-N1 servo amplifiers.

Simple converter (option)

Model	Power Supply Specifications	Capacity [kW]	Connectable Servo Amplifiers	Note	
MR-CM3K	200 VAC	3	1 to 6 units	Compatible with MR-J5-G/MR-J5W2-G/MR-J5W3-G/MR-J5-A	

Motion Module	RD78GH	RD78G	FX5SSC-G		
Maximum Number of Control Axes	RD78GHV: 128 axes RD78GHW: 256 axes	RD78G4: 4 axes RD78G8: 8 axes RD78G16: 16 axes RD78G32: 32 axes RD78G64: 64 axes	FX5-40SSC-G: 4 axes FX5-80SSC-G: 8 axes		
Minimum Operation Cycle (*1)	31.25 [µs]	62.5 [µs]	500, 1000, 2000, 4000 [µs]		
Communication Speed	1 Gbps				
Communication Interface	CC-Link IE TSN				
Engineering Environment	MELSOFT GX Works3				
Programming Method	PLC CPU: Ladder, FBD/LD, ST language Motion module: ST language				
Control Mode	Positioning control, Synchronous control, Cam control				
Positioning Control	Linear interpolation Circular interpolation				
Acceleration/Deceleration Process	Trapezoidal acceleration/d Jerk acceleration/decelera Acceleration/deceleration	Acceleration/deceleration time fixed method			
Manual Control	JOG operation				
Functions that Change the Control Details	Current value change, Torque limit value change, Speed change, Target position change, Override, Acceleration/deceleration time change				
Homing Method	Driver homing method, Da	Driver homing method			
Auxiliary Function	Forced stop, Event history, Touch probe, Servo ON/OFF, Absolute position control Monitoring of servo data, Hardware stroke limit, Data logging, Software stroke limit Slave emulate				
Safety Sub-Functions	Safe Torque Off (STO), Saf Safe Stop 2 (SS2), Safe Operating Stop (SOS (SLS), Safe Speed Monitor Safe Brake Control (SBC), (SLI), Safety-limited Torque Safe Direction (SDI)	No safety over newtork			

Note 1: The minimum operation cycle varies depending on the number of control axes and the model.

MITSUBISHI ELECTRIC AUTOMATION, INC. 500 Corporate Woods Parkway, Vernon Hills, IL 60061 Ph 847.478.2100 • Fx 847.478.2253

us.MitsubishiElectric.com/fa/en

October, 2021 • ©2021, Mitsubishi Electric Automation, Inc. Specifications subject to change without notice. • All rights reserved