

iQ-R PLC SIM

TECHNICAL RESOURCE GUIDE



The following information is available to support your Mitsubishi Electric Automation Training Simulator iQ-R PLC SIM.

Please reference the links below to access information:

[Hardware Registration](#)

[Bill of Material \(BOM\)](#)

[Electrical Schematic](#)

[Fundamental Course Booklet](#)

Basic Course Material

- [GX Works3 Programming Basics](#)
- [GT Works3 Programming Basics](#)

Factory Supplied Product Programs

- [PLC Program](#)
- [GOT/HMI Program](#)

[Simulator Instruction Manual](#)

Diamond*works!*

Mitsubishi Electric's Workforce Development Program

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