MITSUBISHI CNC SPINDLE MOTORS SJ-D Series

New product

The spindle motor SJ-D Series, an integration of new-generation functionality and design

Eco-conscious new-generation spindle motor for energy savings, higher durability and shorter machining times.

With the increasing demand for environmental protection, we have developed high performance motors focused on energy and resource savings as well as safety and reliability.

Aiming at a design that enhances product reliability, our new motors feature a perfect harmony of design and functionality.

As most industrial products have a decade-long service life, we sought a design that is not affected by trends and that will not be obsolete in the next 15 years.



Awarded "Good Design Gold Award"

Sophisticated design saves energy and resources, and offers a lightweight body and high reliability.

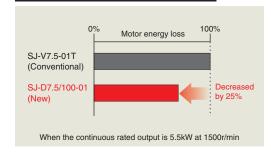
A perfect balance of design and performance.

This product was awarded Good Design Gold Award in 2009.

High efficiency (energy savings)

The optimized electrical design lowers the motor energy loss by approximately 25% as compared to our conventional model and reduces power consumption, resulting in lower electrical cost. Thermal displacement is also reduced, contributing to higher machine accuracy.

Comparison of motor energy loss



High speed

The maximum rotation speed is increased by incorporating a high-speed specification bearing as standard. This offers a wider variety of machining conditions and enables process consolidation, resulting in shorter machining times.

Lightweight / Low vibration

To enhance machine accuracy, motor vibration is lowered to the vibration level of V3 (SJ-D Series (normal specifications)) by reducing the motor mass and improving the rigidity. This motor enables higher machining accuracy.

Enhanced reliability

Part degradation is suppressed and service life is prolonged as the internal temperature rise is reduced due to the lower energy loss, and as a new grease-filled bearing is incorporated in the motor.

Explanation of type

SJ-D Series (for 200V) SJ-D 12 / 3-45-6

U Motor Series				
Symbol	Motor Series			
None	Normal specifications			
J	Compact & lightweight			
	specifications			

② Short-time (or %ED) rated output					
Symbol	Short-time rated output				
3.7	3.7 kW				
5.5	5.5 kW				
7.5	7.5 kW				
11	11 kW				
15	15 kW				

out 3 Maximum rotation speed 5 Indicates the hundreds place and higher order digits.

	- ,	
and higher order digits.	None	Type
Specification code	Т	Type 2
Indicates a specification code (01 to 99).		

Detector					
Symbol	Туре				
None	Type 1				
Т	Type 2				

⑥ Option ^(Note)					
Symbol	Option				
None	Standard (flange type, without oil seal, without key, coil changeover unavailable, air-cooling, solid shaft)				
С	With key				
J	Oil seal				
Х	Reversed cooling air				

⁽Note) If more than one option is included, the symbols are in alphabetical order.

SJ-D Series (normal specifications)

Spindle motor	type	SJ-D3.7/100-01	SJ-D5.5/100-01	SJ-D7.5/100-01	SJ-D11/80-01
	1-axis type	MDS-D-SP-80	MDS-D-SP-80	MDS-D-SP-160	MDS-D-SP-160
Compatible drive unit	2-axis type	MDS-D-SP2-8040 MDS-D-SP2-8080 MDS-D-SP2-16080	MDS-D-SP2-8040 MDS-D-SP2-8080 MDS-D-SP2-16080	MDS-D-SP2-16080	MDS-D-SP2-16080
	Multi axis integrated type	-	MDS-DM-SPV2-10080 MDS-DM-SPV3-10080	MDS-DM-SPV2-10080 MDS-DM-SPV3-10080	MDS-DM-SPV2-16080 MDS-DM-SPV3-16080
	Regenerative resistor type	MDS-D-SPJ3-37	MDS-D-SPJ3-55	MDS-D-SPJ3-75	MDS-D-SPJ3-110
Output Short-time rati Continuous ra	· —	kW 6 4 2.2 0 1500 6000 10000 r/min Short-time rating (15min)	kW 6 5.5 4 2 0 1500 6000 10000 r/min Short-time rating (30min)	kW 15 10 7.5 5 5 0 1500 6000 10000 r/min Short-time rating (30min)	kW 15 10 7,5 5 0 1500 4500 8000 r/min Short-time rating (30min)
Base rotation :	•		1500	1500	1500
	eed in constant output range [r/min]		6000	6000	4500
Maximum rota		10000	10000	10000	8000
Continuous ra	<u> </u>		23.6	35.0	47.7
Motor inertia	[kg·m²]	0.007	0.013	0.023	0.031
Outline dimension drawing [mm] (flange type)		174 SQ.	174 SQ.	204 SQ. 439	204 SQ. 489
					0
Flange fitting		Ø150	Ø150	Ø180	Ø180
Shaft diameter		Ø28	Ø28	Ø32	Ø48
Mass	[kg]	26	39	55	66

SJ-DJ Series (compact & lightweight specifications)

Spindle motor ty	/pe	SJ-DJ5.5/100-01	SJ-DJ7.5/100-01	SJ-DJ11/100-01	SJ-DJ15/80-01
	1-axis type	MDS-D-SP-80	MDS-D-SP-160	MDS-D-SP-160	MDS-D-SP-200
Compatible drive unit	2-axis type	MDS-D-SP2-8040 MDS-D-SP2-8080 MDS-D-SP2-16080	MDS-D-SP2-16080	MDS-D-SP2-16080	-
	Multi axis integrated type	MDS-DM-SPV2-10080 MDS-DM-SPV3-10080	MDS-DM-SPV2-10080 MDS-DM-SPV3-10080	MDS-DM-SPV2-16080 MDS-DM-SPV3-16080	MDS-DM-SPV2-20080 MDS-DM-SPV3-20080
	Regenerative resistor type	MDS-D-SPJ3-55	MDS-D-SPJ3-75	MDS-D-SPJ3-110	-
Output %ED rating Short-time rating Continuous ratin		kW 8 6 5.5.5 4 2 0 1500 2000 4500 10000 r/min %ED rating (25%ED)	7.5 6 4 2 0 1500 2000 4500 10000 r/min Short-time rating (15min)	kW 16 12 8 4 0 1500 2000 4500 10000 r/min Short-time rating (15min)	15 12 8 4 0 1500 2000 4000 8000 r/min %ED rating (15%ED) Short-time rating (15min)
Base rotation	Short-time [r/min]	1500	1500	1500	1500
speed	Continuous [r/min]	2000	2000	2000	2000
Max. rotation speed	d in constant output range [r/min]	4500	4500	4500	4000
Maximum rotation	on speed [r/min]	10000	10000	10000	8000
Continuous rated torque [N·m]		17.7	26.3	35.8	52.5
Motor inertia	[kg·m²]	0.007	0.013	0.023	0.031
Outline dimension drawing [mm] (flange type) Flange fitting diameter [mm]		174 SQ. 327	174 SQ.	204 SQ. 439	204 SQ. 489
		Ø150 Ø28	Ø150 Ø28	Ø180 Ø32	Ø180 Ø48
Shaft diameter Mass	[mm]	Ø28 26	Ø28 39	Ø32 55	Ø48 66
เพลอธ	[kg]	20	<u></u> 39	35	00

(Note) %ED is a load time ratio of operating time relative to a 10-minute cycle time.

At 25%ED, for example, the operating time is 2.5 minutes and non-operation time is 7.5 minutes of a 10-minute cycle time.



BNP-A1219-B[ENG] (ENGLISH)