



# **CNC Lathe Program Training**

## Operations and Programming

### **Course Description**

CNC Lathe Program Training	
<b>Course Code</b>	MEPRGL-0101
<b>Course Credits</b>	4.0 credits
Length	3 Days
Price	\$2,000
Prerequisite	None

#### INTRODUCTION

This course is intended to teach the G-code programming language to the machine operator or programmer. This class will start with basic 2-axis programming. At the end of the course, the student will be able to program a real world part from a blueprint-type drawing.

#### WHO SHOULD ATTEND?

Students who are interested in learning G-code programming should attend this course. This course is not intended to teach the student to become a machinist. However, some practical instruction on machining will be provided.

#### **COURSE HARDWARE**

N/A

#### PREREQUISITES EXPLAINED

Students should have some basic knowledge of CNC operations.

#### **COURSE OUTLINE**

LESSON 2 Tool Length Setting

LESSON 3 Work Offsets

**LESSON 4** Programming Differences using

Different Group Types

LESSON 5 G-code Lists

LESSON 6 Machine Movements
LESSON 7 Programming Methods
LESSON 8 Program Troubleshooting

LESSON 9 Program Building
LESSON 10 Sub Programs

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