

iQ-R PLC MOTION Simulator

Model Number: iQ-R PLCMOTION SIM

The iQ-R PLC MOTION simulator incorporates our feature rich iQ-R modular PLC, expanded I/O capability, MR-J4 servo amplifiers, HG Series servo motors, and GT27 HMI to offer training facilities an off-the-shelf solution to meet their advanced teaching requirements.

PURPOSE

The iQ-R PLC MOTION SIM is the most advanced PLC based simulator offered by Mitsubishi Electric. Integrating (2) HG Series servo motors and expanded digital and analog I/O capability provides students the ability to simulate a multitude of applications. Utilizing MELSOFT GX Works3 and GT Works3 software, students will learn to configure and program the PLC, servo drives, and HMI. Once programmed, the simulator can be cycled to validate servo performance and I/O functionality. The iQ-R PLC MOTION Simulator delivers advanced configuration and programming capability in a full featured control platform with fast processing speeds, network and module synchronization and multi-discipline control.



| Simulator Features | Simulator Benefits |
|---|---|
| All critical components integrated into a compact assembly. | Delivers a hands-on experience for instructors and students. |
| Digital and analog I/O functionality standard. | Allows students the ability to replicate digital or analog sensor inputs and outputs. |
| Control mode can be switched accordingly for position, speed or torque control. | Various parameters are easily monitored. Pre-determined position(s) can easily be programmed. |
| Built-in SD memory card database. | Provides recipe and data logging functionality. |
| Rotational speeds to 6,000 RPM. Built-in high-resolution absolute position encoder. | Enables user to easily replicate a wide variety of applications where speed and position are critical. |
| GX Works3 Software | Supports multiple programming languages for use in function block diagram, ladder logic, structured text and sequential function chart methods. |
| GT Works3 Software | This revolutionary and intuitive design environment provides host of attributes and graphical elements needed to quickly and easily develop visualization projects. |

| Primary Components | Website Link: Additional Information |
|---|---|
| R35B iQ-R main base unit, 5 slots | iQ-R Series Base Unit |
| R62P R Series PS, 100–240VAC, 5VDC 3A | iQ-R Series Power Supply |
| R04CPU iQ-R CPU, 40K steps | iQ-R Series CPU Overview |
| RX40C7 iQ-R digital 16 point input 24VDC | iQ-R Digital I/O Module Overview |
| RY40NT5P iQ-R digital 16 point transistor (sink) output | |
| R60AD4 iQ-R 4-channel analog input | iQ-R Analog I/O Module Overview |
| R60DA4 iQ-R 4-channel analog output | |
| RD77MS2 2-axis simple motion iQ-R SSCNET III/H | iQ-R Simple Motion Module Overview |
| MR-J4-10B1-RJ SRVAMP, 100W, SSCNET III/H, fully closed loop | MR-J4 Servo Amplifier Card Overview |
| HG-KR13 servo motor 100W 200VAC | HG Series Servo Motor Overview |
| GT2708-STBA GT27 8.4" SVGA color touchscreen, AC | GT27 Series Overview |

The following provides critical dimensions and weight information.

Dimensions (WxHxD) inches: 22.25 x 14 x 9 • Weight (lbs): 26

Learn more about Mitsubishi Electric's Diamondworks! Workforce Development Program at: [Diamondworks](#)

View the complete offering of Mitsubishi Electric simulator solutions at: [Training Education Resources](#)

Contact us to learn more about Diamondworks! Workforce Development: Diamondworks@meau.com

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